



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

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D3916-041
Job Sheet 186823



Part No: **D3916-041**

Job Qty: **6 ea**

Part Name: Rib Assembly



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 11/21/18

Job Tracking No:

Due Date: 12/6/18

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DWG REV A IPP RevA: New issue DD verified by:EC IPP Rev:B as per dwg revA 10.03.15 verified by:EC

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	6 Ea	12/6/18	12/6/18	0.00	0.00	Start Up Large Fab-5		<i>ML</i>
100	Large Fab	6 pcs	12/6/18	12/6/18	0.00	2.94	Large Fab 8		<i>ML</i>
105	QC	6 pcs	12/6/18	12/6/18	0.00	0.00	QC5		<i>ML</i>
107	Large Fab	6 pcs	12/6/18	12/6/18	0.00	0.00	Large Fab 1		<i>ML</i>
110	QC	6 pcs	12/6/18	12/6/18	0.00	0.00	QC5		<i>ML</i>
120	QC	6 pcs	12/6/18	12/6/18	0.00	0.00	QC10		<i>ML</i>
130	Packaging	6 pcs	12/6/18	12/6/18	0.00	0.00	Packaging3 Large Fab		<i>ML</i>
140	QC21-SA	6 Ea	12/6/18	12/6/18	0.00	0.00	QC21		<i>ML</i>

Part Op 100 - 1- Cut tube 50" 2- Bend tube with manuel pipe bender as per DT9567 *** Make line at 9.00" and use jig for other
Descriptions: lines, and ensure seam in place on side of tube when bending*** 3- Trim access tube material to finish size as per dwg
D3916 4- Drill and chamfer holes as per dwg D3916-1 using DT9605
107 - 1- weld bushing as per dwg D3916 2- grind welds flush
130 - LOCATION: WA004-5

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
D3759-1	Bushing	42 Ea (7 ea)	90-Start up Operation	<i>5115307</i>
M304TS0.750W.049	304 Sq Tube .75X.75X.049W	24.9960 ft (4.166 ea)	90-Start up Operation	<i>5121679</i>

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	D3759-1	42	427	0
	M304TS0.750W.049	25	686	0



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CANADA
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Container No: **S138851**



Part: **D3916-041**

Job No: **186823**

Serial No/Batch: **S138851**

Revision:

Inspector:

Exp Date:

Instructions: Various STC's

Date: 12/19/18

found.

Plex 11/21/18 2:38 PM Dart.lajeunesse.marie

DQA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐	AGAINST DEPARTMENT/PROCESS <table style="width: 100%; border: none;"> <tr> <td style="border: none;">Skid-tube ☐</td> <td style="border: none;">Cross tube ☐</td> <td style="border: none;">Water Jet ☐</td> <td style="border: none;">Engineering ☐</td> </tr> <tr> <td style="border: none;">Machining ☐</td> <td style="border: none;">Small Fab ☐</td> <td style="border: none;">Prod. Eng. Coord. ☐</td> <td style="border: none;">Quality ☐</td> </tr> <tr> <td style="border: none;">Thermoforming ☐</td> <td style="border: none;">Finishing ☐</td> <td style="border: none;">Rec/Store/Packaging ☐</td> <td style="border: none;">Other ☐</td> </tr> <tr> <td style="border: none;">Large Fab ☐</td> <td style="border: none;">Composite ☐</td> <td style="border: none;">Supplier ☐</td> <td></td> </tr> </table>				Skid-tube ☐	Cross tube ☐	Water Jet ☐	Engineering ☐	Machining ☐	Small Fab ☐	Prod. Eng. Coord. ☐	Quality ☐	Thermoforming ☐	Finishing ☐	Rec/Store/Packaging ☐	Other ☐	Large Fab ☐	Composite ☐	Supplier ☐																																																															
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